# **ARKEMA COATING RESINS**

# Additives for Coatings, Adhesives & Sealants

Featuring: CRAYVALLAC® Additives





# HELPING YOU ACHIEVE PERFORMANCE, VALUE AND SUSTAINABILITY IN YOUR COATINGS FORMULATION

# Arkema is one of the leading suppliers of raw materials for coatings. Our objective is simple — help all of our coatings customers grow by meeting their needs, on every continent, for:

- Enhanced performance through innovative product technology that includes waterborne, solventborne, photocure, high solids, and powder coating resins; additives and rheology modifiers; and a wide range of specialty materials.
- Enhanced value by offering choices that help you find the best balance of performance and cost.
- Enhanced sustainability by providing products and technology that help you meet specific environmental regulations as well as your own sustainability goals.

Arkema Coating Resins is the manufacturer and supplier of the CRAYVALLAC® range of additives, used in the coating industry since the 1960's. We are very proud of the reputation and trust that we have developed with our customers around the world — as a leading and serious provider of rheological, flow and levelling, matting, dispersing, texturing, slip and rub solutions.

Our strategic direction to bring continuous new product development and innovation is led from our central R&D facility in France, which is supported by our regional application laboratories around the world, including Brazil, China, France, Malaysia, Spain and the USA

Our Regulatory Affairs team ensures our products comply with the ever demanding and growing regulations around the world. Sustainability, and being a socially responsible partner with our customers, employees and the communities where we operate, continues to be a focus of our business.

Our product range is stocked and sold in over 100 countries, and locally supported by our dedicated team of experts.

For more information please visit our website at

www.arkemacoatingresins.com or www.crayvallac.com

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## A wide range of products to meet your application needs

Arkema Coating Resins' range of CRAYVALLAC® coating modifiers have been developed to help formulators improve the performance of solvent-free, solvent-based and water-borne coatings. These modifiers are divided into four categories:

- Rheology Modifiers for the control of sedimentation and sag resistance
- Surface Modifiers, based on polyethylene, polypropylene and PTFE, for the control of surface lubricity and appearance
- Flow & Levelling agents for the enhancement of surface aspect
- Dispersants for easier processing conditions, better paint stability and improved film aspects.

#### **Rheology Modifiers**

For rheology control, Arkema offers the formulator a wide range of products based on a variety of chemistries such as Castor derivative, Amide, Urethane, Oxidised polyethylene, to achieve the following performances:

- Sag control
- Anti-settling
- Low thickening at high shear
- Good levelling
- Recoatability
- Transparency.

#### **Surface Modifiers**

Arkema's CRAYVALLAC® range of surface modifiers are mainly based on polyethylene, polypropylene and PTFE. These products are available as micronised powders or dispersions of micronised powder in water or solvent. These high performance products enable the formulator to control both the lubricity and appearance of coatings. The following performance enhancements are to be obtained by using these products:

- Gloss and matt control
- Slip and scratch
- Mar, rub and abrasion
- Sanding aids
- Solvent resistance and water repellency
- Blocking resistance
- Texturing
- Stain resistance.

#### Flow and Levelling Agents

CRAYVALLAC® additives are high performance flow and levelling agents for the control of coating surface properties. Based on polyester and acrylic chemistries, they have been developed to provide the following benefits:

- Eliminate film surface defects
- Improve substrate wetting
- Air release properties
- Defoaming properties.

#### **Dispersing Agents**

CRAYVALLAC® dispersants are innovative and efficient products to improve the following aspects:

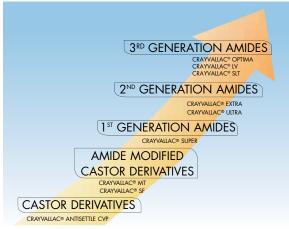
- Pigments and fillers dispersion
- Pigments and fillers loading
- Colour strength and development
- Storage stability
- Deflocculation.



CRAYVALLAC® rheology modifiers provide coatings with a high viscosity under the low shear conditions which are typical of storage, resulting in excellent anti-sedimentation characteristics in pigmented systems thus maintaining a good dispersion and preventing hard settling.

In addition, the excellent shear thinning behaviour of the CRAYVALLAC® rheological additives ensures that coatings are easily applied under the high shear conditions of application by either brush, roller or spray.

Following application, the thixotropic nature of the CRAYVALLAC® rheology modifiers, or time dependent viscosity recovery, provides sufficient time for good flow and levelling, yet enables sufficient viscosity build up to prevent sag.



INNOVATING CONTINUOUSLY



# PROTECTIVE COATINGS & MARINE PAINTS

## **Rheology Modifiers**

CRAYVALLAC®	Product Form	Addition level (wt %)	Incorporation	Features
MT	Powder	0.2 – 2.0	High speed dispersion during millbase grind: • 35-75°C (95-165°F) in aliphatic hydrocarbon solvents • 30-50°C (85-120°F) in aromatic hydrocarbons solvents	Mainly recommended in alkyds and acrylics. Can also be used in epoxy and PU coatings
Super	Powder	0.5 – 2.0	High speed dispersion during millbase grind:  • 50-75°C (120-165°F) in aliphatic hydrocarbon solvents  • 40-50°C (100-120°F) in aromatic hydrocarbons solvents, esters, ketones, alcohols and blends of strong solvents	Recommended in top-coats (PU, polyester, alkyd, acrylic). Excellent sag control with low thickening
Ultra Extra	Powder Powder	0.5 – 1.5 0.5 – 1.5	High speed dispersion during millbase grind at 45-65°C (113-150°F) in aromatic hydrocarbon: alcohol blends.	Mainly recommended in epoxy, NISO, silicate and polyaspartic coatings. Allows excellent recoatability and sag control
Optima	Powder	0.2 – 1.5	High speed dispersion during millbase grind at 45-65°C (113-150°F) in very high-solids systems (>80%)	Provides ease of activation and high sag resistance in very high solids systems and solvent-free systems.  Especially recommended for epoxy primers
LV	Powder	0.5 – 2.0	High speed dispersion between 45°C and 65°C in solvent-free systems	For solvent-free epoxy and PU coatings
60P	Powder	0.3 – 5.0	High speed dispersion during millbase grind at 50°C minimum	For anti-settling properties in high solids and solvent-free epoxy coatings (solvent-free alternative to 60X type)
60X	Paste	0.5 – 1.5		Prevents from settling without significant increase in viscosity
PA3 X 20	Paste	0.5 – 5.0		Mainly used in epoxy and PSO coatings, providing excellent sag control and anti-setlling
PA4 X 20	Paste	0.5 – 5.0	Incorporation under medium or moderate speed dispersion	Provides excellent transparency on top of sag control and anti-settling. Mainly used in PU and Acrylics
PA3 BA 20	Paste	0.5 – 5.0		HAP's free paste for sag control and anti-settling, with better transparency
PA4 BA 20	Paste	0.5 – 5.0		for the PA4 grade
LA-150	Liquid	0.1 – 1.0	Pourable liquid with simple stir-in incorporation, under medium shear.	Thixotropic behaviour for PU, NISO and epoxy coatings. Excellent for antisettling and viscosity adjustments
LA-350	Liquid	0.1 – 2.0	Suitable for post-addition	Provides anti-settling properties in water- based acrylic and epoxy coating
LA-375	Liquid	0.1 – 2.0	Pourable liquid with simple stir in incorporation, under medium to high shear	Especially recommended for water- borne epoxy systems in order to achieve a very good sag resistance and sprayability.
LA-380	Liquid	0.1 – 2.0	Pourable liquid with simple stir in incorporation, under medium to high shear	Especially recommended for water- borne PU systems in order to achieve a very good sag resistance and sprayability. Not recommended for epoxies.

The product data provided in this document are typical values, intended only as guides, and should not be construed as sales specifications.

## Flow and Levelling Additives

CRAYVALLAC®	Addition level (wt %)	Technology	Features
Flow-100	0.2 – 2.0	Polyacrylate (solvent free)	Improves surface aspect in solventborne acrylic, PU and epoxy coatings
Flow-200	0.1 – 2.0	Polyester (solvent free)	Improves substrate wetting and surface aspect in PU and polyester coatings
A-620-A2	0.5 – 1.0	Polyacrylate in solvent	Improves surface aspect in solventborne acrylic and PU coatings
A-2201-M	0.5 – 1.0	Polyacrylate in solvent	Air release properties. Mainly used in solventborne acrylic and PU coatings
A-2678-M	0.5 – 2.0	Polyacrylate in water/glycol	Suitable for water-borne acrylic and epoxy protective coatings, with substrate and pigment wetting properties

# **Slip and Abrasion Resistance Agents**

CRAYVALLAC®	d <sub>50</sub> / d <sub>100</sub> (µm)	Dropping point (°C)	Technology	Features
WN-1495	4.5 / 20	112	Polyolefin powder	Economical wax to improve slip, anti-blocking, mar and rub resistance. Fine particle size.
WF-3200	5.0 / 25	112	PTFE-based powder	Versatile wax with high slip and lubricity. Improves anti-blocking, abrasion, mar resistance and surface hardness.
WF-1000	7.5 / 30	325	PTFE powder	Excellent abrasion, mar, rub and temperature resistance. Lowest coefficient of friction.
WW-1077	6.0 / 25	112	PTFE-based aqueous dispersion	Gives exceptional slip, scuff and rub resistance for demanding applications. Wide compatibility and excellent stability in waterbased systems. 50% wax content

CRAYVALLAC®	Solids	Supplied in	Technology	Features
D-801	45%	Xylene/ BA/MPA	High molecular weight wetting and dispersing agent	Universal dispersing agent for solvent- borne coatings, for organic and non organic pigments and fillers. Especially recommended for epoxies and PU systems



# **INDUSTRIAL WOOD COATINGS**

## **Rheology Modifiers**

Product Form	Addition level (wt %)	Incorporation	Features
Powder	0.2 – 1.5	High speed dispersion at 30-45°C in solvent-borne coatings and at 35-50°C in solvent-free or high-solids systems.  Avoid very high polarity solvents	Cost-effective solution (100% solid) providing a good balance between sag control / anti-settling and levelling
Paste	0.5 – 5.0	Incorporation under medium or	Provides excellent sag control, anti-settling and transparency, with good levelling. Suitable for all solventborne systems
Paste	0.5 – 5.0	If post-addition, it is recommended to incorporate the paste pre-diluted, at 10% to 30% in solvent	Aromatic-free paste for sag control and anti-settling, with good transparency
Paste	0.5 – 5.0		10% to 30% in solvent properties, for
Paste	0.5 – 5.0		Aromatic-free version of the PA3 X 20
Liquid	0.1 – 1.0	Pourable liquid with simple stir-in incorporation, under medium shear	Anti-settling and sag control additive. Viscosity adjustment and good transparency
Liquid	0.1 – 1.0	Pourable liquid with high speed stir-in incorporation in pigment concentrates	Provides anti-settling properties to water-based coating and pigment concentrates
	Paste Paste Paste Liquid	Product Form         level (wt %)           Powder         0.2 - 1.5           Paste         0.5 - 5.0           Paste         0.5 - 5.0           Paste         0.5 - 5.0           Liquid         0.1 - 1.0	Powder

Additives for stains and architectural wood coatings are mentioned in the Architectural section.

## Flow and Levelling Additives

CRAYVALLAC®	Addition level (wt %)	Technology	Features
Flow-100	0.2 – 1.0	Polyacrylate (solvent free)	Improves surface aspect. Mainly used in unsaturated polyesters
Flow-200	0.1 – 1.0	Polyester (solvent free)	Improves substrate wetting and surface aspect in solventborne and solvent-free coatings. Widely used in solvent-free UV coatings
Flow-450	0.5 – 1.5	Polyacrylate in aromatic-free solvent	Excellent levelling with defoaming properties and good compatibility in difficult systems
A-2678-M	0.2 – 1.5	Polyacrylate in water/glycol	Suitable for water-borne sealers, top-coats and pigment concentrates. Provides defoaming properties with substrate and pigment wetting properties

#### Matting Agents (Including micronized powders and aqueous dispersions)

CRAYVALLAC®	d <sub>50</sub> / d <sub>100</sub> (µm)	Dropping point (°C)	Technology	Features
WN-1135	5.5 / 26	151	Modified polypropylene (Powder)	For satin finish. Excellent dispersability, hydrophobicity, slip and mar resistance
WN-1110	4.5 / 21	151	Modified polypropylene (Powder)	Improved transparency in thin layers while maintaining slip and anti- blocking. Good abrasion resistance
WN-1875	6.0 / 30	>200	Cross-linked polymer (Powder)	Strong matting effect and stain resistance in all liquid coatings, specially indicated for water-based wood coatings and UV curing systems. No chalking and high heat resistance
WW-1001	d <sub>50</sub> = 6.0	112	Polyolefin aqueous dispersion	Excellent stability with high slip, abrasion and rub resistance in water-based coatings. Good compatibility and rapid dispersion. 40% wax content
WW-1074	d <sub>50</sub> = 7.0	125	Polyolefin aqueous dispersion	High slip, abrasion and rub resistance, with water repellent properties. Wide compatibility in water-based coatings. 40% wax content
WW-1077	d <sub>50</sub> = 6.0	112	PTFE-based aqueous dispersion	Gives exceptional slip, scuff and rub resistance for demanding applications. Wide compatibility and excellent stability in water-based systems. 50% wax content
WW-9500	$d_{50} = 6.0$	151	Modified polypropylene wax in aqueous dispersion	Improves mar, rub and water resistance as well as slip and anti-blocking. 35% wax content

## **Sanding Aids and Abrasion Resistance Agents**

CRAYVALLAC®	d <sub>50</sub> / d <sub>100</sub> (µm)	Dropping point (°C)	Technology	Features
WN-1265	5.5 / 30	146	Modified amide	Improves sandability in solvent and water-based wood finishes. Avoids blooming in acid curing systems. Increases slip and mar resistance
WF-3200	5.0 / 25	112	PTFE-based powder	Reduces dirt pick-up and metal marking. High slip. Improves anti- blocking, abrasion, mar resistance and surface hardness

CRAYVALLAC®	Solids	Supplied in	Technology	Features
D-801	45%	Xylene/ BA/MPA	High molecular weight wetting and dispersing agent	Universal dispersing agent for solvent- borne coatings, for organic and non organic pigments and fillers



## **POWDER COATINGS**

## Flow, Levelling and Degassing Additives

Product	Product Form	Melting point or Mw	Technology	Features
CRAYVALLAC® PC	Pure additive	83-88°C	Castor derivative	Highly efficient flow, levelling and degassing additive. Particularly recommended for PRIMID® systems
CRAYVALLAC® MT	Pure additive	130-140°C	Castor derivative	Similar features to CRAYVALLAC® PC
CRAYVALLAC® WN-1265	Pure additive	146°C	Amide	Improves degassing, flow and levelling properties. Recommended for PRIMID® systems
REAFREE® F3300-A15	Master- batch	High Mw (>50.000)		Masterbatch at 15% in hydroxylated polyester. Recommended to improve levelling of pigmented powder coatings
REAFREE® F8585-R10	Master- batch	I AA	Acrylic	Masterbatch at 10% in carboxylated polyester. Recommended to improve levelling of PRIMID® based pigmented coatings
REAFREE® F3300-R10	Master- batch	Low Mw (<15.000)		Masterbatch at 10% in hydroxylated polyester. Recommended to improve levelling of pigmented and clear coatings



## **Matting Agents**

CRAYVALLAC®	Dropping point (°C)	Technology	Features
WN-1135	151	Modified polypropylene	General matting agent, improving all surface properties, specially degassing, slip and mar resistance
WN-1150	113	Modified polyethylene	Gloss control for Hybrid, TGIC and PRIMID® systems. No negative effects on weatherability and physical properties
WN-1442	112	Polyolefin	Improves also the slip and mar resistance. Degassing aid
EF-30P	125 (Tg)	Polyester	Matting agent for pure epoxy and epoxy/ polyester powder coating formulations. Excellent results in combination with REAFREE® 6489. Very good stability

## **Texturing and Abrasion Resistance Agents**

CRAYVALLAC®	Dropping point (°C)	Technology	Features
WF-1039	112	PTFE-based	Fine textured finish effect, with good abrasion, temperature and solvent resistance
WF-3200	112	PTFE-based	Versatile wax providing high slip and anti-blocking. Improves abrasion, mar resistance and surface hardness
WN-1875	>200	Polymeric	Increases surface hardness and scratch resistance. Advised for UV powder coatings. Reduces pill flow



# **AUTOMOTIVE COATINGS & VEHICLE REFINISHES**

## **Rheology Modifiers**

CRAYVALLAC®	Product Form	Addition level (wt %)	Incorporation	Features
Antisettle CVP	Powder	0.2 – 1.5	High speed dispersion at 30 to 55°C (85-130°F) in hydrocarbon solvents and styrene-based systems	Recommended for polyester putties, to provide anti-settling, high body and sag control. Not suitable for strong/ polar solvent-based applications
MT	Powder	0.2 – 2.0	High speed dispersion during millbase grind:  • 35-75°C (95-165°F) in aliphatic hydrocarbon solvents  • 30-50°C (85-120°F) in aromatic hydrocarbons solvents	Recommended for polyester putties if seeding issues with CRAYVALLAC® Antisettle CVP, to provide anti-settling, high body and sag control
SF	Powder	0.2 – 1.5	High speed dispersion during millbase grind 35-65°C (85-150°F) in aromatic hydrocarbons solvents	Recommended for polyester putties as an alternative of CRAYVALLAC® MT, to provide anti-settling, high body and sag control
Super	Powder	0.5 – 2.0	High speed dispersion during millbase grind:  • 35-75°C (95-165°F) in aliphatic hydrocarbon solvents  • 30-50°C (85-120°F) in aromatic hydrocarbons solvents	Recommended in primers, base-coats and some top-coats. Excellent sag control and edge covering, with low thickening
PA4 X 20	Paste	0.5 – 5.0		Mainly used in top-coats to provide sag resistance, film transparency, gloss retention and edge covering
PA4 BA 20	Paste	0.5 – 5.0	Incorporation under medium or	Aromatic-free version of the CRAYVALLAC® PA4 X 20
PA3 X 20	Paste	0.5 – 5.0	moderate speed dispersion	Mainly used in primers and base- coats for anti-settling, sag resistance and edge covering
PA3 BA 20	Paste	0.5 – 5.0		Aromatic-free version of the CRAYVALLAC® PA3 X 20
LA-150	Liquid	0.1 – 1.0		Anti-settling and sag control additive for primers and base-coats. Viscosity adjustment and good transparency
LA-350	Liquid	0.1 – 2.0	Pourable liquid with simple stir-in incorporation under medium shear	For water-based primers and base-coats, to bring anti-settling properties, viscosity adjustment and good transparency

## Flow and Levelling Additives

CRAYVALLAC®	Addition level (wt %)	Technology	Features
Flow-100	0.2 – 2.0	Polyacrylate (solvent-free)	Improves surface aspect in primers and base-coats
Flow-200	0.1 – 2.0	Polyester (solvent-free)	Improves substrate wetting and surface aspect in solvent-borne coatings. Good transparency
Flow-450	0.5 – 2.5	Polyacrylate in aromatic-free solvent	Excellent levelling with defoaming properties. Good transparency
A-2678-M	0.5 – 2.0	Polyacrylate in water/glycol	Suitable for water-borne primers and base-coats. Provides defoaming and substrate wetting properties

CRAYVALLAC®	Solids	Supplied in	Technology	Features
D-801	45%	Xylene/ BA/MPA	High molecular weight wetting and dispersing agent	Universal dispersing agent for solvent- borne coatings, for organic and non organic pigments and fillers





## **CAN AND COIL COATINGS**

## **Rheology Modifiers**

CRAYVALLAC®	Product Form	Addition level (wt %)	Incorporation	Features
Super	Powder	0.5 – 2.0	High speed dispersion during millbase grind:  • 35-75°C (95-165°F) in aliphatic hydrocarbon solvents  • 30-50°C (85-120°F) in aromatic hydrocarbons solvents	Excellent sag control and edge covering, with low thickening
PA4 X 20	Paste	0.5 – 5.0		Provides excellent sag control, anti-settling and transparency, with good levelling. Suitable for all solventborne systems
PA4 BA 20	Paste	0.5 – 5.0	Incorporation under medium or moderate speed dispersion	Aromatic-free paste for sag control and anti-settling, with good transparency
PA4 WDA 12	Paste	1.0 – 5.0		Higher transparency paste, with good sag control, anti-settling and easier dispersion
LA-150	Liquid	0.1 – 2.0	Pourable liquid with simple stir-in incorporation under medium shear	Anti-settling additive, also used for viscosity adjustment, with good transparency

## **Abrasion and Scratch Resistance Agents**

CRAYVALLAC®	d <sub>50</sub> / d <sub>100</sub> (µm)	Dropping point (°C)	Technology	Features
WN-1495	4.5 - 20	112	Polyolefin powder	Versatile wax to improve slip, anti- blocking and mar and rub resistance
WN-1265	5.5 / 30	146	Modified amide powder	Increases slip and mar resistance, with higher temperature resistance than polyolefin waxes
WF-3200	5.0 / 25	112	PTFE-based powder	Versatile wax with high slip and lubricity. Improves anti-blocking, abrasion, mar resistance and surface hardness
WF-6010	5.0 / 25	112	PTFE-based powder	Similar to WF-3200 but gives higher lubricity, blocking and abrasion resistance. Suitable where more demanding technical properties are required
WF-1000	7.5 / 30	325	PTFE powder	Highest abrasion, mar, rub and temperature resistance. Lowest coefficient of friction



## Flow and Levelling Additives

CRAYVALLAC®	Addition level (wt %)	Technology	Features
Flow-450	0.5 – 2.5	Polyacrylate in aromatic-free solvent	Excellent levelling with defoaming properties and good compatibility in many systems
Flow-100	0.2 – 2.0	Polyacrylate (solvent free)	Improves surface aspect
Flow-200	0.1 – 2.0	Polyester (solvent free)	Improves substrate wetting and surface aspect in solventborne and solvent-free coatings
A-620-A2	0.2 – 2.0	Polyacrylate in solvent	Improves levelling and gloss. Eliminates cratering and pinholes
A-2201-M	0.2 – 2.0	Polyacrylate in solvent	Very effective air release additive to improve edge bursts. Also improves flow, levelling, gloss and eliminates orange peel, cratering and pinholes
A-72-A2-60	0.2 – 2.0	Polyacrylate in solvent	Higher molecular weight version of the A-620-A2
A-2678-M	0.5 – 2.0	Polyacrylate in water/glycol	For elimination of orange peel, cratering and pinholes in water-based systems. Also an effective pigment wetting agent and provides some defoaming properties

## **Matting Agents**

CRAYVALLAC®	d <sub>50</sub> / d <sub>100</sub> (µm)	Dropping point (°C)	Technology	Features
WN-1135	5.5 / 26	151	Modified polypropylene (Powder)	For satin finish. Excellent dispersability, hydrophobicity, slip and mar resistance
WN-1110	4.5 / 21	151	Modified polypropylene (Powder)	Improved transparency in thin layers while maintaining slip and antiblocking. Good abrasion resistance

CRAYVALLAC®	Solids	Supplied in	Technology	Features
D-801	45%	Xylene/ BA/MPA	High molecular weight wetting and dispersing agent	Universal dispersing agent for solvent- borne coatings, for organic and non organic pigments and fillers



## **ARCHITECTURAL COATINGS**

## **Rheology Modifiers**

CRAYVALLAC®	Product Form	Addition level (wt %)	Incorporation	Features
MT	Powder	0.2 – 2.0	High speed dispersion during millbase grind at 35-60°C (95-150°F) in aliphatic hydrocarbon solvents	General purpose thixotrope for solventborne coatings
Super	Powder	0.5 – 2.0	High speed dispersion during millbase grind at 35-75°C (95-165°F) in aliphatic hydrocarbon solvents	Excellent sag control with low thickening and good levelling balance. Suitable for premium quality, architectural solventborne paints
PA3 WDA 20	Paste	0.5 – 5.0		Paste in mineral oil to provide excellent anti-settling and sag control properties with good levelling properties
PA4 WDA 12	Paste	1.0 – 5.0	Incorporation under medium or moderate speed dispersion	Softer version of PA3 WDA 20, with much easier incorporation. Suitable for aerosols, wood stains and decorative paints
LA-250	Liquid	0.1 – 2.0	Pourable liquid with simple stir-in	Anti-settling and sag control additive, with excellent levelling properties. Also used for viscosity adjustment
LA-350	Liquid	0.1 – 2.0	incorporation, under medium shear. Suitable for post-addition	Provides anti-settling properties to water-based coating, with excellent levelling properties



## **Abrasion and Scratch Resistance Agents**

CRAYVALLAC®	d <sub>50</sub> / d <sub>100</sub> (µm)	Dropping point (°C)	Technology	Features
WN-1495	4.5 / 20	112	Polyolefin powder	Versatile wax to improve slip, anti- blocking and mar and rub resistance
WF-3200	5.0 / 25	112	PTFE-based powder	Higher slip and lubricity performances. Improves anti-blocking, abrasion, mar resistance and surface hardness

## **Matting Agents**

CRAYVALLAC®	d <sub>50</sub> / d <sub>100</sub> (µm)	Dropping point (°C)	Technology	Features
WN-1135	5.5 / 26	151	Modified polypropylene (Powder)	For satin finish. Excellent dispersability, hydrophobicity, slip and mar resistance
WW-1001	$d_{50} = 6.0$	112	Polyolefin aqueous dispersion	Excellent stability with high slip, abrasion and rub resistance in water-based coatings. Good compatibility and rapid dispersion. 40% wax content
WW-1074	$d_{50} = 7.0$	125	Polyolefin aqueous dispersion	High slip, abrasion and rub resistance, with water repellent properties. 40% wax content
WW-1077	d <sub>50</sub> = 6.0	112	PTFE-based aqueous dispersion	Gives exceptional slip, scuff and rub resistance for demanding applications. Wide compatibility and excellent stability in water-based systems. 50% wax content



## **GENERAL INDUSTRIAL COATINGS**

## **Rheology Modifiers**

CRAYVALLAC®	Product Form	Addition level (wt %)	Incorporation	Features				
MT	Powder	0.2 – 2.0	High speed dispersion during millbase grind:  • 35-75°C (95-165°F) in aliphatic hydrocarbon solvents  • 30-50°C (85-120°F) in aromatic hydrocarbons solvents	General purpose thixotrope for industrial coatings where solvent strength and incorporation temperature are not extreme				
Super	Powder	0.5 – 2.0	High speed dispersion during millbase grind:  • 35-75°C (95-165°F) in aliphatic hydrocarbon solvents  • 30-50°C (85-120°F) in aromatic hydrocarbons solvents	Recommended in top-coats, with excellent sag control, low thickening and good levelling				
Ultra	Powder	0.5 – 1.5	High speed dispersion during millbase grind at 45-65°C (113-150°F) in aromatic hydrocarbon:alcohol blends	Allows excellent recoatability, sag control and anti-settling properties				
PA4 X 20	Paste	0.5 – 5.0	Incorporation under medium or	Provides excellent sag control, transparency and anti-settling properties, with good levelling				
PA4 BA 20	Paste	0.5 – 5.0	moderate speed dispersion	Aromatic-free version of the CRAYVALLAC® PA4 X 20				
LA-150	Liquid	0.1 – 1.0	Pourable liquid additives with simple	Rheological additive with excellent levelling and good anti-settling and sag resistance				
LA-350	Liquid	0.1 – 2.0	stir-in incorporation (medium shear)	Provides anti-settling properties to water-based coating				
LA-375	Liquid	0.1 – 2.0	Pourable liquid with simple stir in incorporation, under medium to high shear	Especially recommended for water- borne epoxy systems in order to achieve a very good sag resistance and sprayability				
LA-380	Liquid	0.1 – 2.0	Pourable liquid with simple stir in incorporation, under medium to high shear	Especially recommended for water- borne PU systems in order to achieve a very good sag resistance and sprayability. Not recommended for epoxies				

#### **Surface Modifiers**

CRAYVALLAC®	d50/ d100 (µm)	Dropping Point (°C)	Technology	Features
WN-1135	5,5 / 26	151	Modified polypropylene powder	For matting effect, scratch and abrasion resistance
WN-1495	4,5 / 20	112	Polyolefin powder	Economical wax to improve slip, anti- blocking, mar and rub resistance. Fine particle size
WF-3200	5,0 / 25	112	PTFE-based powder	Versatile wax with high slip and lubricity. Improves antiblocking, abrasion resistance, surface hardness and slip
WW-1077	6,0 / 25	112	PTFE-based aqueous dispersion	Gives exceptional slip, scuff and rub resistance for demanding applications. Wide compatibility and excellent stability in water-based systems. 50% wax content

The product data provided in this document are typical values, intended only as guides, and should not be construed as sales specifications.

## Flow and Levelling Additives

CRAYVALLAC®	Addition level (wt %)	Technology	Features
Flow-450	0.5 – 2.5	Polyacrylate in aromatic-free solvent	Excellent levelling with defoaming properties
Flow-200	0.1 – 2.0	Polyester (solvent-free)	Improves substrate wetting and surface aspect in solvent-borne and solvent free coatings
A-2678-M	0.5 – 2.0	Polyacrylate in water/glycol	For elimination of orange peel, cratering & pinholes in water-based systems. Also effective as pigment wetting agent

CRAYVALLAC®	Solids	Supplied in	Technology	Features
D-801	45%	Xylene/ BA/MPA	High molecular weight wetting and dispersing agent	Universal dispersing agent for solvent- borne coatings, for organic and non organic pigments and fillers

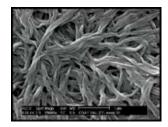




# ADHESIVES & SEALANTS

# **Rheology Modifiers**

CRAYVALLAC®	Product Form	Technology	Addition level (wt %)	Incorporation	Features
Antisettle CVP	Powder	Castor oil derivatives	1.0 - 5.0	High speed dispersion at 30 to 55°C	General purpose rheology modifier, suitable for sealants and adhesives when solvent strength and activation temperatures are not extreme
MT	Powder	Castor oil derivatives	1.0 - 5.0	High speed dispersion at 30 to 60°C	General purpose rheology modifier, suitable for sealants and adhesives when solvent strength and activation temperatures are not extreme
SL	Powder	Amide	3.0 - 8.0	High speed dispersion at 90 to 115°C, typical activation time 30 min	Micronised amide wax specifically developed for adhesives and sealants producers, which imparts good shear thinning rheology, excellent sag and slump resistance and good storage stability
SLX	Powder	Amide	3.0 - 8.0	High speed dispersion at 60 to 90°C, typical activation time 30 min	Micronised amide wax specifically developed for adhesives and sealants producers, which imparts excellent shear thinning rheology, excellent sag and slump resistance, very good storage stability, reduced cycle times and processing temperature
SLT	Powder	Amide	3.0 - 8.0	High speed dispersion at 50 to 65°C, typical activation time 30 min	Micronised amide wax specifically developed for adhesives and sealants producers, which imparts excellent shear thinning rheology, excellent sag and slump resistance, very good storage stability, reduced cycle times and processing temperature (semi-cold process)
PA3 X 20	Paste	20 % active amide in xylene	0.5 - 5.0	Incorporation under medium or moderate speed dispersion	Pre-activated amide paste for low shear incorporation showing excellent sag resistance and enhanced antisettling properties
LA-150	Liquid	Modified urethane	0.1 - 2.0	Pourable liquid with simple stir-in incorporation under medium shear	NMP and NEP free liquid additive designed for use in high to medium solvent polarity (for example in polychloroprene adhesives). Exhibits excellent anti-settling properties, good shear thinning behaviour and a thixotropic rheology
LA-350	Liquid	Modified urethane	0.1 - 2.0	Pourable liquid with simple stir-in incorporation under medium shear	NMP and NEP free liquid additive designed for use in water based sealants (for example in acrylic sealants). Exhibits excellent anti-settling properties, good shear thinning behaviour and a thixotropic rheology
60P	Powder	Polyolefin powder	0.3 - 5.0	High speed dispersion at 80 to 90°C	100% solids powder. For solvent-free systems (Perfect for hybrids and polysulfide sealants), exhibits shear thinning rheology, enhanced solvent resistance





#### Rheological modifiers, Recommendations per technology

	MS & hybrids	Polychloroprene	Polysulfide	Silicone	2K PU	WB Acrylic	Acrylate	Butyl Rubber	2K Epoxy
Antisettle CVP		Х		Х	хх		Х		Х
MT	Х	XX	Х	Х	Х		Х	Х	Х
Super	Х	Х	хх	Х	Х			ХХ	Х
SL	хх		Х	Х					Х
SLX	хх		хх	Х			ХХ	ХХ	хх
SLT	хх		Х	хх			хх		хх
PA3 X 20					Х				Х
LA-150		Х			Х		Х		Х
LA-350						Х			
60P	Х		Х		Х				Х





- → No sedimentation
- → Good long term stability (in presence of catalyst)
  - → Viscosity stability

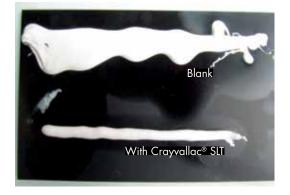
#### Application Requirements

- → Extrusion
- → Easy to apply by gun or knife
- → Non-slumping
- → Must function regardless of application area
- → Not affecting the curing process
- → Not affecting adhesion



#### In-Service Requirements

- → Not affecting mechanical properties
- → Weather ability
- → Cost effective



## CRAYVALLAC® RHEOLOGY MODIFIERS

## Selection guide by application

	Dan																											
SYSTEMS	Water-Based	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	111	??	111
STE	Solvent Free	>	111	•	•	•	•	111	111	??	111	111	11	111	•	•	•	•	•	•	•	•	•	•	•	•	•	•
S	Aromatic/polar Blends	•	•	>	?	>	111	111	11	•	•	•	•	3	?	111	>	>	/	•	•	•	111	111	•	•	•	•
	Aromoti	•	•	?	5	??	`	3	11	•	•	•	•	3	?	111	>	111	>	•	•	•	111	>	•	•	•	•
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	Low Shear	•	•	•	•	•	•	•	•	•	•	•	•	•	•	>	>	>	>	>	1	>	>	11	111	111	>	>
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PROPERTI	noisiaqsib baaqs AgiH	>	•	?	3	?	3	1	11	?	11	11	?	>	3	>	5	>	`	/	1	>	>	•	•	•	>	3
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PR	enil#e2-i#nA	3	•	3	3	3	3	3	11	?	111	111	111	111	?	3	3	3	?	111	11	?	3	3	11/	11	>	<u>`</u>
	Johno Sag	?	•	111	111	111	111	111	111	111	11/	111	///	`	`	111	111	111	111	111	111	111	111	3	11	1	111	111
	gaining SiqonoxidT	3	•	>	``	``	>	>	//	>	//	11	>	`	>	>	?	?	?	//	11	>	>	111	111	111	>	3
	Shear thinning	3	•	133	111	111	111	111	111	?	111	111	1	>	>	111	111	111	111	111	111	111	111	111	111	111	111	111
	Vehicle Refinishes								>	<u> </u>			<u> </u>							<u> </u>	<u> </u>	3		_			>	_
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	Solder pastes	• •	•	•	•	•	•	•	•	•	•	•	•	•	•	13	3	?	//	•	<u> </u>	?	•	?	//	11	•	-
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A	Powder Coalings	•	•	•	•	1	1	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
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	Heavy Duty	•	•	>	?	>	111	111	111	15	•	•	•	>	>	11/	>	11	?	•	/	•	111	>	/	>	15	?
	CRAYNALLAC®	Antisettle CVP	PC	MT	SF	SUPER	ULTRA	EXTRA	OPTIMA	>1	SI	SLX	SLT	40P	X09	PA3 X 20	PA3 BA 20	PA4 X 20	PA4 BA 20	PA3 S 12	PA3 WDA 20	PA4 WDA 12	PA3 XAF 20	LA-150	LA-250	LA-350		
			l	ERS	ΛDI	۸0،	1 O	1ISE	10	IICK	Ν							5	STES	S.A9					D2	JUE	ΝП	

Key :  $\bullet$  = not recommended,  $\checkmark$  = can be used,  $\checkmark\checkmark$  = recommended,  $\checkmark\checkmark\checkmark$  = highly recommended

## **CRAYVALLAC® SURFACE MODIFIERS**

## Selection guide by application

Si	kema's urface odifiers	CRAYVALLAC® Ronge	Inks	Coil Coating	Can Coati.	Wood Finist.	Powder Co	Metal Pack	Industrial Co	Overprint Vorsi	UV Coghing	Heat-Seal Applications	
	PP	WN-1110*	<b>66</b>	• •	•	444	••	••	444	••	••	•	
	''	WN-1135 *	•	•	X	••			••	• •	• •	•	
	EBS	WN-1265 **	•	•	Х	66	••	•			Х	•	
		WN-1150****	X	X	X	X		X	X	X	X	X	
	<u>е</u>	WN-1220	• •	•	•	••	•	Х	•	•	Х	X	
	) Jyler	WN-1442	<b>6</b> 6	•	•					••	X	X	
	Polyethylene	WN-1495	• •	•	•	•					X	X	
Micronised Powders	Po	WN-2950	<b>6 6</b>	••	••	X	X	••	••	X	••	•	
) MC		WN-3025	<b>6</b> 6	• •	••		X			X	X	X	
D G	X-linked	WN-1875 ***	•	•			•			X	• •	X	
nise		WN-1810			<b>666</b>			••		•	• •	X	
cro	PTFE	WF-1000	<b>6 6</b>	•							•	•	
Ē		WF-1000 NF	• •	•							•	•	
	e e	WF-1039	X	X	X	X	• •	X	X	X	X	X	
	) Jyler	WF-3200	• •	• •	• •		• •		•	• •	•	•	
	lyeth	WF-3200 NF	• •	• •	• •		••	• •	•	••	•	•	
	d Po	WF-3290	• •	• •	X	X	X			•	X	•	
	diffie	WF-6010	• •	• •	• •		X			X	X	•	
	PTFE Modified Polyethylene	WF-6010 NF	• •	• •	• •		Х		••	Х	X	•	
	벁	WF-9200	• •	•	X	X	X	•	•	X	X	•	
	<u> </u>	WF-9710		•	X	•	•		•	•	•	• •	
		WW-1001	• •	• •	X	Х	Х	• •	•	X	X	X	
SU	beg .	WW-1074	• •	• •	X	X	X			X	X	X	
rsio	Bas	WW-1077	• •	• •	X		X	X	••	X	X	• •	
spe	Water-Base	WW-1326	• •	•	X	•	X	•	X	• •	X	Х	
Wax Dispersions	<b>&gt;</b>	WW-9500	•	•	X	••	Х	•	••	X	X	X	
χĝ		WW-9790	• •	• •	X	Х	X	• •			X	X	
	Solvent-	TW-1340	<b>666</b>	• •	X	Х	X	•	••	X	X	X	
	Based	WS-4700	<b>6</b> 6	•	X	X	X	•	••	X	X	X	

**♦♦♦** Highly recommended

**♦♦** Recommended

Suitable

X Not recommended

\* WN -1135 and WN-1110 are special modified polypropylenes

\*\* WN -1265 is a special EBS grade

\*\*\* WN -1875 is a high melting point cross-linked polymer

\*\*\*\* WN -1150 is a special modified polyethylene



# ARKEMA'S PRODUCT PORTFOLIO FOR COATINGS APPLICATIONS INCLUDES:

- Waterborne, solventborne and powder coating resins from Arkema Coating Resins.
- Rheology additives for coatings, adhesives and sealants from Arkema Coating Resins..
- Rheology additives for water borne coatings from Coatex.
- High added value photocure resins for fiber optics, graphic arts, electronics, etc. from Sartomer.
- Enhanced waterborne polymer emulsions using KYNAR® and KYNAR® Aquatec fluoropolymers.
- High performance texturing additives, namely ORGASOL® and RILSAN® fine powders.
- Amines, oxygenated solvents, and DMSO polar aprotic solvent for special formulations.
- Nanostructured materials.
- Acrylic monomers.





#### **Europe**

#### Headquarters

- Arkema Colombes, France
- Coatex Genay, France

#### • Technical and R&D Centers

- Boretto, Italy Coating Resins
- Genay, France Coatex
- Sant Celoni, Spain Coating Resins
- Verneuil, France Coating Resins Sartomer

#### Production Facilities

- Boretto, Italy Coating Resins
- Brummen, The Netherlands Coating Resins
- Drocourt, France Coating Resins
- Gissi, Italy Coating Resins
- Genay, France Coatex
- Moerdijk, The Netherlands Coatex
- Mollet, Spain Coating Resins
- Sant Celoni, Spain Coating Resins
- Stallingborough, United Kingdom Coating Resins
- Villers St-Paul, France Coating Resins -Sartomer
- Zwickau, Germany Coating Resins

#### **Americas**

#### Headquarters

- Arkema Coating Resins Cary, NC
- Arkema Inc. King of Prussia, PA

#### • Technical and R&D Centers

- Araçariguama, Brazil Coatex -Coating Resins
- Cary, NC Coating Resins
- Chester, SC Coatex
- King of Prussia, PA
- North Kansas City, MO Coating Resins

#### Production Facilities

- Alsip, IL Coating Resins
- Araçariguama, Brazil Coatex Coating Resins
- Chester, SC Coatex
- Grand Rapids, MI Coating Resins
- North Kansas City, MO Coating Resins
- Saint Charles, LA Coating Resins
- Saukville, WI Coating Resins
- Torrance, CA Coating Resins

#### **Asia**

#### Headquarters

- Arkema Greater China Shanghai, China
- Arkema K.K. Tokyo, Japan

#### Technical and R&D Centers

- Changshu, China Coatex
- Guangzhou, China Sartomer Coating Resins
- Kyoto Technical Center, Japan
- Navi Mumbai, India Coating Resins
- Pasir Gudang, Malaysia Coating Resins

#### Production Facilities

- Changshu, China Coatex Coating Resins -Kynar
- Kunsan, Korea Coatex
- Navi Mumbai, India Coating Resins
- Pasir Gudang, Malaysia Coating Resins





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