

- talc-free eyeshadow ▪ loose powder ▪ TiO₂-free ▪ smooth feel ▪ excellent hold ▪ brilliant colours ▪

PHASE	INGREDIENT	INCI	SUPPLIER	% ww	
				27D	28A5
A	Amaze™ Nordic Barley	Hordeum Vulgare Powder	Nouryon	38.50	45.00
	Impact Satin Mica U0626	Mica	Sandream	12.50	
	SanMica F15	Synthetic Fluorphlogopite	Sandream		15.00
	Red Clay	Illite, Kaolin	Nuwen	5.00	
	Algalithe	Phymatolithon Calcareum / Lithothamnium calcareum	Nuwen	5.00	5.50
	Zinc Oxide Cosmetics	Zinc Oxide	Grillo Zinkoxid		10.00
	Pharmakaolin B 860	Kaolin	Quarzwerte		5.50
	Ligamed MF-2-V	Magnesium Stearate	Peter Greven	4.00	4.00
B	Sachet Crimson Red SCS-845	Synthetic Fluorphlogopite, CI 77491	Sandream	25.00	
	Unipure Red LC381 EM	CI 77491	Sensient	7.50	
	Marvel Gold M3081	Mica, Iron Oxides, Silica	Sandream	2.50	
	Unipure Yellow LC182 EM	CI 77492, Silica	Sensient		5.00
	Majestic Plantain MCM-YIO4	Mica, CI 77492	Sandream		10.00
				100.00	100.00

PRODUCT FEATURES

Appearance: Red fine powder (Burning Passion, 27D) or yellow fine powder (Glowing energy, 28A5)

Stability: Stable for more than 3 months at 4°C, 20°C and 40°C.

MANUFACTURING PROCEDURE

1. Place all ingredients of phase A in electric grinder and mix until the powder is well blended.
2. Add ingredients of phase B to phase A and mix again until the powder is well blended and looks homogenous.

APPLICATION ADVICE

Apply on the eyelid with eye shadow applicator. Combine red and yellow for sunset trend.

BIESTERFELD PRODUCTS

MATERIAL	BENEFIT	BENEFIT	BENEFIT	NOI	PALM-FREE	VEGAN	COSMOS-CERTIFIED	COSMOS-CONFORM	NATRUE-CERTIFIED	NATRUE-CONFORM
Amaze™ Nordic Barley	Unmodified barley starch	Talc replacement	Sebum absorption	1	Palm-free	Vegan	Yes	Yes	Yes	Yes
	Blurres fine lines	Soft skin feel								
Impact Satin Mica U0626	White semi-transparent pigment	Talc replacement	Particle size 6-26 µm	1						
	Pearl luster finish	Enhances slip								
Algalithe	Fossilized red algae powder	Mattifying		1	Palm-free	Vegan	No	No	No	No
Ligamed MF-2-V	Anti-caking agent	Lubricating properties	Improved adhesion on the skin	1						
Red Clay	Inorganic red pigment	Mattifying		1	Palm-free	Vegan	Yes	Yes	No	No
Sachet Crimson Red SCS-845	Synthetic mica based red pigment	Particle size 10-45 µm		0						
Marvel Gold	Mica-based gold pigment	Particle size 30-80 µm		1						
Unipure Red LC 381 EM	Inorganic red pigment			1	Palm-free	Vegan	No	No	No	No
Pharmakaolin B860	Inorganic white pigment	Mattifying		1	Palm-free	Vegan	No	No	No	Yes
SanMica F15	Synthetic mica based white pigment	Talc replacement	Particle size <15 µm	0						
	Very light and smooth feel									
Zinc Oxide Cosmetics	Inorganic white pigment	Non-nano particles		1						
Unipure Yellow LC 182 EM	Inorganic yellow pigment			0,96	Palm-free	Vegan	No	No	No	No
Majestic Plantain MCM-YIO4	Mica-based yellow pigment	Particle size 10-60 µm	Matte pearl	1						

¹ Calculation according to ISO 16128.