

▪ bubbling mask ▪ surprising foaming effect ▪ K-Beauty concept ▪ for young skin ▪ intense hydration ▪ rinse-off ▪

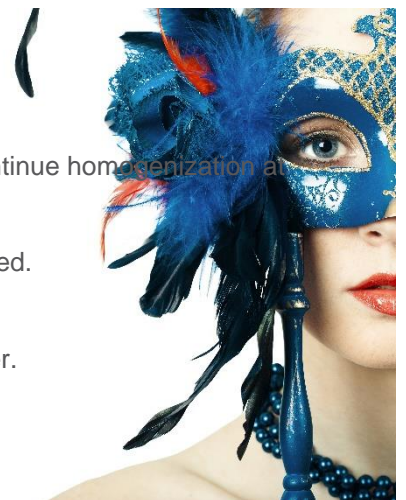
PHASE	INGREDIENT	INCI	SUPPLIER	% ww
A	Deionised Water	Aqua		47.54
	GENENCARE® OSMS BA	Betaine	DuPont Industrial Bioscience	2.00
	GENENCARE® OSMS MI	Inositol	DuPont Industrial Bioscience	1.00
	PAM EXTRACT® Bio	Glycerin, Aqua, Citrus Grandis Seed Extract	Prod'Hyg	2.00
	dermosoft® 700B	Levulinic Acid, Sodium Levulinate, Glycerin, Aqua	Evonik Dr. Straetmans	4.00
	Sodium Hydroxide (sol. 50%)	Sodium Hydroxide		0.16
	Palmera® G995V	Glycerin	KLK Oleo	3.00
	Pink Clay	Kaolin, Illite	Nuwen	1.00
	Zemea®	Propanediol	DuPont Tate&Lyle	5.00
	HyaRius™ B	Sodium Hyaluronate	Joyvo	0.10
A1	GENUVISCO® CG-131	Carrageenan	CP Kelco	0.90
	GENUVISCO® CG-129	Carrageenan	CP Kelco	1.80
B	LibraCare APG 0814-50	Coco Glucoside/ Decyl Glucoside	Libra	4.00
	Betadet® S-20	Lauryl Hydroxysultaine	Kao	4.00
	Chia Seed + Dragon Fruit Extract Blend N47097-OS	Helianthus Annuus Seed Oil, Salvia Hispanica Seed Extract, Hylocereus Undatus Fruit Extract	Carrubba	2.00
	SOFTISAN® GC8	Glyceryl Caprylate	IOI Oleo	0.50
	AKYPO® FOAM LM 25	Potassium Laureth-4 Carboxylate	Kao	9.00
C	Aromatic Grapefruit Extract N36245	Caprylic/Capric Triglyceride, Citrus Grandis Fruit Extract, Citrus Aurantium Dulcis Fruit Extract	Carrubba	2.00
D	AE CosmoFluor 61	Methyl Perfluorobutyl Ether, Methyl Perfluoroisobutyl Ether	AE Chemie	10.00
				100.00

PRODUCT FEATURES

Appearance: Light rose opaque gel
 Viscosity: 20,000-70,000 mPas (Brookfield DV3T, spindle 95, speed 10 rpm)
 pH: 5.0-6.0
 Stability: Stable for more than 3 months at 6°C, 20°C and 40°C.

MANUFACTURING PROCEDURE

- Mix ingredients of phase A and heat up to 40°C while stirring.
- Premix phase A1 and incorporate to phase A while homogenizing at 10000rpm. Continue homogenization at 15000rpm for 2 minutes until completely dissolved.
- Heat phase A/A1 up to 80°C.
- Premix phase B. Slowly add phase B to phase A/A1 and stir until completely dissolved.
- Cool down while stirring. Add part C at 30°C and stir until completely dissolved.
- Homogenize at 15000rpm for 2 minutes.
- Incorporate part D and shortly stir until homogenous. Directly fill into airless container.



Masquerade

CEREMONY OF BEAUTY

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Security advice: Cosmetic sample formulations are provided herein for illustrative purposes only. Such formulations are not for commercial formulations and have not been subject to comprehensive testing.

APPLICATION ADVICE



1. Apply generously on cleansed skin and leave on for 10 minutes until a dense foam has formed.



2. Rinse-off thoroughly with warm water.

BIESTERFELD PRODUCTS

AKYPO® FOAM LM 25

Mild cryptoanionic surfactant 69% natural origin	Foam booster RSPO MB available	Foam stabilizer Vegan
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Aromatic Grapefruit Extract N36245

Natural aroma Vegan	Fragrance alternative	100% natural origin
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Betadet® S-20

Mild amphoteric surfactant 71% natural origin	Foam booster RSPO MB available	Creamy foam Vegan
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GENENCARE® OSMS BA

Natural osmolyte Upcycled Vegan	NMF component 100% natural origin Cosmos and Natrue certified	Deep moisturization Palm-free
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GENENCARE® OSMS MI

Natural osmolyte Energizing Palm-free	NMF component Upcycled Vegan	Deep moisturization 100% natural origin Cosmos and Natrue certified
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PAM EXTRACT® Bio

Grapefruit seed extract Upcycled ingredient Palm-free	Sebum regulator Reduces comedones Vegan	Hyaluronidase inhibitor 99,7% natural origin Cosmos certified
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Pink Clay

Natural pink pigment 100% natural origin	Purifying Palm-free	Soothing Vegan
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Zemea®

Natural propanediol Preservative booster Palm-free	Multifunctional Reduces tackiness Vegan	Moisturizer 100% natural origin
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