



• hybrid lipstick • colour and care • semi-matte • moisturising • long lasting • smooth application •

PHASE	INGREDIENT	INCI	SUPPLIER	KEY BENEFIT	% ww
A	Colorless Jojoba Oil	Simmondsia Chinensis Seed Oil	Jojoba Valley	emollient	39.70
	KahlWax 2227 Megaveggie	Oryza Sativa Bran Cera, Hydrogenated Coconut Oil, Hydroxystearic Acid	KahlWax	structuring agent	9.00
	SOFTISAN® 378	Caprylic/Capric/Myristic/Stearic Triglyceride	IOI Oleo	emollient	9.00
	KahlWax 6607L MB Sunflower	Helianthus Annuus Seed Cera, Ascorbyl Palmitate, Tocopherol, Helianthus Annuus Seed Oil	KahlWax	structuring agent, oil binding	6.70
	SOFTISAN® 649	Bis-Diglyceryl Polyacyladipate-2	IOI Oleo	film former	5.00
	SolAmaze™ Natural	Diisostearyl Polyglyceryl-3 Dimer Dilinoleate, Caprylic/Capric Triglyceride	Nouryon	film former	5.00
	Organic Illipe Butter	Shorea Stenoptera Seed Butter	Laboratoires Expanscience	nourishing emollient	3.00
	KahlWax 6642 Carnauba Wax Organic	Copernicia Cerifera Cera	KahlWax	structuring agent, temperature stability	2.90
	dermofeel® Toco 70 non-GMO	Tocopherol, Helianthus Annuus Seed Oil	Evonik Dr. Straetmans	antioxidant	0.50
B	COVAPATE® Unired LC3728	Ricinus Communis Seed Oil, CI 45410	Sensient	colorant	9.00
	CHT-BeauSil™ WAX 018	Stearyl Methicone	CHT	film former	2.50
	COVAPATE® Uniblue LC6721	Ricinus Communis Seed Oil, CI 42090	Sensient	colorant	1.00
	EXCEPARL® LM-LC	Lauryl Lactate	Kao	gloss enhancer	0.50
C	Hydra Synol® DOI	Isosorbide Dicaprylate	Sytheon	moisturiser, solubiliser	2.50
	Soline® Bio	Helianthus Annuus Seed Oil Unsaponifiables	Laboratoires Expanscience	barrier strengthener	2.00
	α-Lupaline®	Lupinus Albus Seed Oil, Triticum Vulgare Germ Oil Unsaponifiables	Laboratoires Expanscience	blue-light, UV and IR protection	1.00
	Natural Acai Berry Type Flavor N65704	Aroma	Carrubba	flavour	0.70
					<b>100.00</b>



22-LS-LOF-23-18.1.2

92.54% NATURAL ORIGIN

## PRODUCT FEATURES

Appearance: dark purple-red lipstick

Stability: stable for more than 2 months at 5 °C, 20 °C and 40°C

## MANUFACTURING PROCEDURE

1. Heat phase A up to 75 °C while stirring.
2. Add phase B and keep the temperature at 80 °C while stirring.
3. Add phase C and stir until completely homogenous.
4. Pour into warm and greased moulds keeping the temperature of the mixture between 75°C-80°C.
5. Cool down to room-temperature and fill sticks into containers.

## APPLICATION ADVICE

Apply on lips and enjoy.

## BIESTERFELD PRODUCTS

Colorless Jojoba Oil		
Palm-free	Vegan	Cosmos- conform
100% natural origin		
KahlWax 2227 Megaveggie		
Palm-free	Vegan	Cosmos-certified
100% natural origin		
SOFTISAN® 378		
RSPO MB available	Vegan	Cosmos-certified
100% natural origin		
KahlWax 6607L MB Sunflower		
RSPO MB available	Vegan	100% natural origin
SOFTISAN® 649		
RSPO MB available	Vegan	85% natural origin
SolAmaze™ Natural		
RSPO MB available	Vegan	Cosmos-certified
Natrue-certified	100% natural origin	
Organic Illipe Butter		
Palm-free	Vegan	Cosmos-certified
Natrue-conform	100% natural origin	



KahlWax 6642 Carnauba Wax Organic		
Palm-free	Vegan	Cosmos-certified
Natrue-certified	100% natural origin	

  

dermofeel® Toco 70 non-GMO		
Palm-free	Vegan	Cosmos-certified
Natrue-certified	100% natural origin	

  

CHT-BeauSil™ WAX 018		
Palm-free	0% natural origin	

  

EXCEPARL® LM-LC		
RSPO MB available	Vegan	Natrue-certified
100% natural origin		

  

Hydra Synol® DOI		
Vegan	Cosmos-certified	Natrue-certified
100% natural origin		

  

Soline® Bio		
Palm-free	Vegan	Cosmos-certified
Natrue-conform	100% natural origin	

  

α-Lupaline®		
Palm-free	Vegan	Natrue-certified
100% natural origin		

  

Natural Acai Berry Type Flavor N65704		
Palm-free	Vegan	100% natural origin